
DIYROSOL ENAMEL NO. 3622

Description:	It is a high quality fast dry dyrosol paint based on styrenated alkyd resin.
Advantages:	<ul style="list-style-type: none"> • Very Fast drying. • It has good gloss. • High color retention. • Give a decorative view. • For exterior and interior uses. • used as heat resistant paint up to 250°C. • abrasion resistance.
Fields of application:	<ul style="list-style-type: none"> • Used in interior and exterior application on steel and different other surfaces.
Color	As PACHIN shades.
Finish	High gloss.
Specific gravity:	1.2 ± 0.10 gm / cm ³
Solid by volume:	58 % (approx.).
Theoretical spreading rate:	9 - 10 m ² / kg (at D.F.T 40 micron).
Wet film thickness:	100 micron.
dry film thickness:	58 micron.
Drying time:	<ul style="list-style-type: none"> • Surface: 10 - 20 min. (at 25°C & 60% R.H.). • Complete: 30 - 60 min. (at 25°C & 60% R.H.).
Time to recoat:	<ul style="list-style-type: none"> • Min.: 24 hrs. (at 25°C & 60% R.H.). • Max.: no limit.
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 10152 (PACHIN thinner).
Method of application:	<ul style="list-style-type: none"> • By air spray: Nozzle orifice: 2 - 3 mm Nozzle pressure: 3 bar • By brush and roller (for small areas)
Surface preparation:	<ul style="list-style-type: none"> • Dyrosol enamel is applied on clean and dry primed surface.