
DUFLEX N.C. PAINT NO.3202

Description:	It is a high gloss paint based on nitro - cellulose.
Advantages:	<ul style="list-style-type: none"> • Flow and easy to apply. • Fast drying. • Very high protective to the painted surfaces.
Fields of application:	Used as top coat for car finish or any similar purposes.
Color:	As PACHIN shades.
Finish:	High gloss.
Specific gravity:	1.2 gm / cm ³
Solid by volume:	60 % (approx.).
Theoretical spreading rate:	8 m ² / kg (at D.F.T 60 micron).
Wet film thickness:	100 microns.
dry film thickness:	60 microns.
Drying time:	<ul style="list-style-type: none"> • Surface: 15 - 25 minutes (at 25°C & 60% R.H.). • Complete: 1 hr. (at 25°C & 60% R.H.).
Time to recoat:	<ul style="list-style-type: none"> • Min.: 1 - 2 hrs. (at 25°C & 60% R.H.). • Max.: no limit.
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 10773 (PACHIN thinner).
Method of application:	<ul style="list-style-type: none"> • By airless spray: Volume of thinner: 0 - 10% Nozzle orifice: 0.015" - 0.018" Nozzle pressure: 150 - 160 bar • By air spray: Volume of thinner: 0 - 10% Nozzle orifice: 2 - 3 mm Nozzle pressure: 3 - 4 bar
Surface preparation:	<ul style="list-style-type: none"> • Thin to suitable viscosity. • Apply the paint on dry and clean primed surfaces (2 - 3 coats) to obtain the required hiding power.