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**FAST DRY ENAMEL 11322**


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<b>Description:</b>	<b>It is a fast dry enamel based on modified alkyd resin.</b>
<b>Advantages:</b>	<ul style="list-style-type: none"> <li>• Semi gloss.</li> <li>• Good color retention &amp; weather resistance.</li> <li>• Flow and easy to apply.</li> <li>• Very good abrasion resistance.</li> <li>• Excellent flexibility.</li> <li>• High spreading rates.</li> <li>• Fast drying.</li> </ul>
<b>Fields of application:</b>	<ul style="list-style-type: none"> <li>• Used for interior and exterior application in fast dry paint system.</li> <li>• According to its good mechanical resistances, it could be apply for painting natural gas pipes from outside.</li> </ul>
<b>Color:</b>	As PACHIN shades.
<b>Finish:</b>	High gloss.
<b>Specific gravity:</b>	1.2 (light shades) gm / cm <sup>3</sup>
<b>Solid by volume:</b>	60 % (approx.).
<b>Theoretical spreading rate:</b>	9 - 10 m <sup>2</sup> / kg (at D.F.T 50 micron).
<b>Wet film thickness:</b>	85 microns.
<b>dry film thickness:</b>	50 microns.
<b>Drying time:</b>	<ul style="list-style-type: none"> <li>• Surface: 30 min. (at 25°C &amp; 60% R.H.).</li> <li>• Complete: 1 - 2 hrs. (at 25°C &amp; 60% R.H.).</li> </ul>
<b>Time to recoat:</b>	<ul style="list-style-type: none"> <li>• Min.: 3 hrs (at 25°C &amp; 60% R.H.).</li> <li>• Max.: no limit.</li> </ul>
<b>Shelf life:</b>	12 months in its closed original cans at good stores in ideal conditions.
<b>Thinner:</b>	No. 11216 (PACHIN thinner).
<b>Recommended primer:</b>	11053 or 11213/2001 (PACHIN products).
<b>Method of application:</b>	<ul style="list-style-type: none"> <li>• By airless spray: Volume of thinner: 0 - 5 % Nozzle orifice: 0.017" - 0.02" Nozzle pressure: 150 bar</li> <li>• By air spray: Volume of thinner: 15 - 20 % Nozzle orifice: 1 - 2 mm Nozzle pressure: 3 - 4 bar</li> <li>• By brush (for small areas) Volume of thinner: 5 - 10 %</li> </ul>
<b>Surface preparation:</b>	<ul style="list-style-type: none"> <li>• The surface should be dry and clean from dirties, oils and greases, it should be applied on primed metal surfaces.</li> </ul>