
ANTI - CORROSIVE PRIMER 4410

Description:	It is an anti - corrosive bitumen primer coating physically drying.
Advantages:	<ul style="list-style-type: none"> • It fills the pores in the old paint and gives a good key for the new anti fouling. • Flow and easy to use. • Give semi - gloss surface. • Give very high protection to the surface.
Fields of application:	<ul style="list-style-type: none"> • Used as anti - corrosive primer for ships bottom, and water immersion steel, concrete and wood.
Color:	Metallic & brown.
Finish:	Semi gloss.
Specific gravity:	1.15 gm / cm ³
Solid by volume:	60 %.
Theoretical spreading rate:	8 - 10 m ² / kg (at D.F.T 50 micron).
Wet film thickness:	100 microns.
dry film thickness:	60 microns.
Drying time:	<ul style="list-style-type: none"> • Surface: 3 - 4 hrs. (at 25°C & 60% R.H.). • Complete: 24 hrs. (at 25°C & 60% R.H.).
Time to recoat:	<ul style="list-style-type: none"> • Min.: 24 hrs (at 25°C & 60% R.H.). • Max.: no limit.
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 11500 (PACHIN thinner).
Method of application:	<ul style="list-style-type: none"> • By airless spray: Volume of thinner: 5 - 10 % Nozzle orifice: 0.017" - 0.020" Nozzle pressure: 120 - 150 bar • By air spray: Volume of thinner: 5 - 10 % Nozzle orifice: 1.5 - 2 mm Nozzle pressure: 3 - 4 bar • By brush (for small areas) Volume of thinner: 0 - 5 %
Surface preparation:	<ul style="list-style-type: none"> • Remove oil and greases with PACHIN thinner no. 10152 • Salts and dirties are removed with high pressure fresh water and dried.