

## **INDUSTRIAL PAINTS**

## PICO EPOXY PAINT 11015 \_\_\_\_\_

Description:	It is a two component high build solvent less epoxy cured with aliphatic polyamine hardener.
Advantages:	<ul> <li>High chemical resistance.</li> <li>High mechanical resistance.</li> <li>Give very high protection to the surface.</li> <li>Give high dry film thickness without sagging.</li> </ul>
Fields of application:	<ul> <li>It is suitable for concrete and steel surfaces in different industrial fields.</li> <li>It also could be Applied in marine fields for protection against abrasion and chemicals.</li> </ul>
Color:	As PACHIN color shades.
Finish:	Gloss.
Specific gravity:	1.30 gm / cm <sup>3</sup>
Solid by volume:	85 %.
Theoretical spreading rate:	4 m² / kg (at D.F.T 150 micron).
Wet film thickness:	115 - 235 microns.
dry film thickness:	100 - 200 microns.
Drying time:	<ul> <li>Surface: 6 hrs. (at 25°C &amp; 60% R.H.).</li> <li>Complete: 16 hrs. (at 25°C &amp; 60% R.H.).</li> </ul>
Time to recoat:	<ul> <li>Min.: 24 hrs. (at 25°C &amp; 60% R.H.).</li> <li>Max.: No limit.</li> </ul>
Shelf life:	12 months in its closed original cans at good stores in ideal conditions.
Thinner:	No. 3455 (PACHIN thinner).
Hardener:	10245 (PACHIN hardener).
Mixing ratio:	By weight: 4 (paint) : 1 (hardener).
Pot life:	2 hrs. (at 25°C & 60% R.H.).
Method of application:	<ul> <li>By airless spray: Volume of thinner: 0 - 5 % Nozzle orifice: 0.017" - 0.021" Nozzle pressure: 200 - 250 bar</li> <li>By brush (for small areas) Volume of thinner: 0 - 10 %</li> </ul>
Surface preparation:	<ul> <li>The primed surface must be clean and free from any contamination.</li> </ul>